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DART AEROSPACE LTD		Work Order:	19336
Description: Saddle Kit		Part Number:	K10003
		Qty:	6
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	03.06.16	6
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FORD205-634-0119 D204-635-011 WK 27 KJ	KJ	03.07.05	6
3	ST	Pick: Qty Part Number Description Batch 24 D2570 Bushing B1884 1 D2571 Saddle B19218 B19345 1 D2572 Saddle B19345 1 D2573 Saddle B19346 1 D2574 Saddle B19346 1 D2736-1 Bracket B16015/B16234 B16702 1 D2736-3 Bracket B16016 B160147 4 D2747 Socket Head Set Screw B18033 2 D2876 Spacer B16077 2 D2877 Spacer B16925 1 D2968-041 Tow Ring B19058 B17865 16 AN4-6A Bolt M5785/M10168 M5413 4 AN4-46A Bolt M16287 8 AN4-51A Bolt M9705 8 AN6-12A Bolt M129163 32 AN960JD416 Washer M12749 8 AN960JD616 Washer M132165 1 AN970-4 Washer M129163 29 MS21042L4 Nut (or MS21042-4) M121020	①	03-07-11	6
4	QC4	Inspect 100% kit for completeness on the W/O	IL	0308-11	6
5	PK	Pack per PPP K10003 REV. 1	Q	03-08-11	6
6	AC	Cost / part: 529.49	SGC	03-08-12	6
7	DC	Close W/O 529.49 Inspection Level 21	Q	03.08.12	

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJun 16, 2003
02:15 pm

Work Order No : 0019336
 Project Name : *K10003
 Project For : WK329
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 6
 Amount Done : 0
 Start Date : 06-16-03
 Est Finish Date : 07-15-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00		
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Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00